

ASSY NOMENCLATURE: JEFRAFT, LRU-300
ASSY P/N: 500-46100100-700

SYSTEM: CREW ESCAPE SYSTEM
SUBSYSTEM: JEFRAFT, LRU-300

MIL-D
DATE: MAY 2011

FAILURE MODES AND EFFECTS ANALYSIS

NAME AND DRAWING	FUNCTION	FAILURE MODE AND CAUSE	MISSION PHASE	FAILURE EFFECT ON			FAILURE DETECTION TIME GROUNDS	CORRECTIVE ACTION TIME AVAILABILITY TIME REQUIRED	CRIT. HAZ.	DANGER REMARKS
				END ITEM	MISSION	CREW/VEHICLE				
1.3 Manifold Stem Assembly	CO ₂ bottle connection valve/airline	1.3.1 Mode: External leakage Cause: • Construction • Delictive heat seal • Vibration	Recovery	Unable to maintain required pressure to keep bladder inflated	N/A*	Possible loss of crewmember if automatic inflation or oral inflation assembly fails	Visual	Notify inflate to minimum pressure hours minutes	N/A	
1.4 RDU 3 Inflation Assembly	Pyrotechnic activated punctures CO ₂ bottle that initiates upper chamber open matrix entry and releases upper bladder	1.4.1 Mode: fails to puncture CO ₂ bottle Cause: • Pyrotechnic puncturing • Severe vibration that drops open matrix • Delictive heat seal • Construction fault	Recovery	Upper chamber will not be inflated	N/A*	Possible loss of crewmember if RDU 3 oral inflation assembly fails	Visual	Notify inflate bladder hours minutes	N/A	The bladders are made soft silicon oxide